

IN THE SUBSTITUTE SPECIFICATION:

Page 7, amend the paragraph starting at line 13 and ending at line 17 as follows:

The feed elements 8 move back again behind the welding plane corresponding to Figure 4. The welding head and the finger comb 10 are now displaced in parallel horizontally by an amount or distance 14 corresponding to twice the distance between two welding spots. The first welding of the film takes place in this position, the welding head and the welding fingers being pressed onto one another as indicated by arrow 15. The welding wires 11 contact and thermally weld the film pressed thereon by the flexible welding pads 12. It is also possible to equip the fingers with heating wires together designated 13, so that heat may be applied from one or more sides of the film.